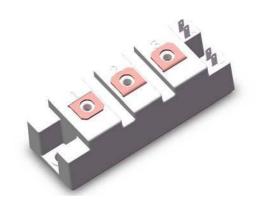


# QMFF75R12AF 1200V 75A IGBT module

#### **Electrical Features**

- Trench/Fieldstop IGBT
- Fast switching speed, saturation voltage drop, saturation voltage drop to positive temperature coefficient
- Short circuit withstand time 10μs
- Including anti-parallel FWD
- High reliability and thermal stability, good Item consistency



### **Typical Applications**

- Induction heating
- Inverter welding machine

### IGBT, Inverter (T<sub>vj</sub>=25°C) Maximum Rated Values

Item	Conditions	Symbol	Rating	Unit
Collector-emitter voltage	T <sub>vj</sub> =25°C	V <sub>CES</sub>	1200	V
Collector current,DC	T <sub>C</sub> =100°C, T <sub>vjmax</sub> =175°C	I <sub>Cnom</sub>	75	Α
Repetitive peak collector current	t <sub>p</sub> =1ms	Icrm	150	A
Gate-emitter voltage		$V_{GES}$	±20	V
Short circuit withstand time	$V_{GE}=15V, V_{CC}=600V, T_{vj}\leq 150^{\circ}C$	$t_{\rm SC}$	10	μs
Total power dissipation	T <sub>C</sub> =25°C, T <sub>vjmax</sub> =175°C	P <sub>tot</sub>	394	W



## **Characteristics Values**

Item	Symbol	Conditions	Min.	Тур.	Max.	Unit
Collector-emitter saturation voltage	V <sub>CE(sat)</sub>	V <sub>GE</sub> =15V, I <sub>C</sub> =75A T <sub>vj</sub> =25°C	-	2.0	2.4	V
Gate-emitter threshold voltage	V <sub>GE(th)</sub>	I <sub>C</sub> =2.4mA, V <sub>CE</sub> =V <sub>GE</sub>	5.0	6.0	7.0	
Collector-emitter cut-off current	$I_{\text{CES}}$	V <sub>CE</sub> =1200V, V <sub>GE</sub> =0V T <sub>vj</sub> =25°C	-	-	1	mA
Gate leakage current	I <sub>GES</sub>	$V_{CE}=0V, V_{GE}=20V$	-	-	250	nA
Input capacitance	Ciss	V <sub>CE</sub> =25V,	-	5.24	-	nF
Revers transfer capacitance	$C_{rss}$	f=1MHz	-	0.19	-	
Gate charge	$Q_{\rm G}$	V <sub>CC</sub> =600V, I <sub>C</sub> =75A, V <sub>GE</sub> =15V	-	622	-	nC
Turn-on delay time	t <sub>d(on)</sub>		-	90	-	ns
Rise time	t <sub>r</sub>	$T_{vj}=25$ °C,	-	39	-	_
Turn-off delay time	t <sub>d(off)</sub>	$V_{CC}=600V,$ $I_{C}=75A,$	-	303	-	
Fall time	$t_{\mathrm{f}}$	$V_{GE}=0/15$	-	172	-	
Turn-on energy (per pulse)	Eon	V,	-	5.4	-	mJ
Turn-off energy (per pulse)	E <sub>off</sub>	$R_G=7.5\Omega$ , Inductive load	-	4.1	-	
Total switching energy	E <sub>ts</sub>		-	9.5	-	
Thermal resistance, junction to case	R <sub>thJC</sub>	per IGBT	-	-	0.38	K/W
Temperature under switching conditions	T <sub>vj</sub> op		-40	-	150	°C



## Diode, Inverter (Tvj=25°C) Characteristic Values

Item	Symbol	Conditions	Min.	Тур.	Max.	Unit
Continuous forward voltage	$V_{ m F}$	$V_{\text{GE}}$ =0V, $I_{\text{F}}$ =37.5A $T_{\text{Vj}}$ =25°C	-	2.3	2.7	V
Reverse recovery time	$t_{rr}$	$T_{\rm vj}$ =25°C,	-	65	-	ns
Reverse recovery charge	$Q_{\rm rr}$	$V_{\rm R}$ =600V, $I_{\rm F}$ =37.5,	-	1.93	-	μС
Diode peak reverse recovery current	$I_{ m rrm}$	$di_{\rm F}/dt$ =-2100A/ $\mu$ s	-	58.4	-	A
Temperature under switching conditions	T <sub>vj op</sub>		-40	-	150	$^{\circ}$ C

### **Maximum Rated Values**

Item	Conditions	Symbol	Rating	Unit
Repetitive peak reverse voltage	T <sub>vj</sub> =25°C	V <sub>RRM</sub>	1200	V
Forward current,DC		$I_{\mathrm{F}}$	37.5	A
Repetitive peak forward current	t <sub>p</sub> =1ms	I <sub>FRM</sub>	75	

### Module

Item	Conditions	Symbol	Rating			Unit
Isolation voltage	RMS, $f = 50$ Hz, $t = 1$ min	V <sub>ISOL</sub>	2500			V
Material of module baseplate			Cu			
Internal isolation	Basic insulation(class 1, IEC 61140)		Al <sub>2</sub> O <sub>3</sub>			
Creepage distance	Terminals to heat sinks Terminal-to-terminal		17.0 20.0			mm
Clearance	Terminals to heat sinks Terminal-to-terminal		17.0 9.5			mm
		•	Min.	Тур.	Max.	
Storage temperature		$T_{stg}$	-40	-	125	°C
Module mounting torque	Screw M6	M	3.0	-	5.0	Nm
Terminal connection torque	Screw M5	M	2.5	-	5.0	Nm
Weight		G	-	150	-	g



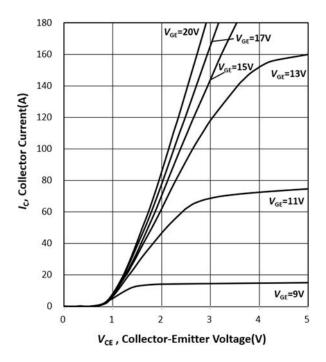


Figure 1 IGBT output characteristics ( $T_{vj}$ =25 $^{\circ}$ C)

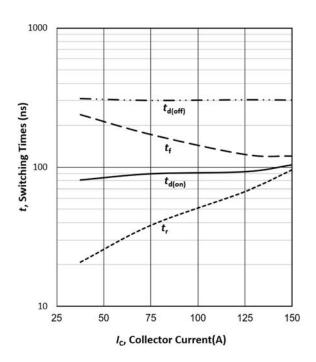


Figure 2 Switching time vs. collector current (Inductive load,  $T_{vj}$ =25°C,

 $V_{\text{CE}}$ =600V,  $V_{\text{GE}}$ =0/15V,  $R_{\text{G}}$ =7.5  $\Omega$ )

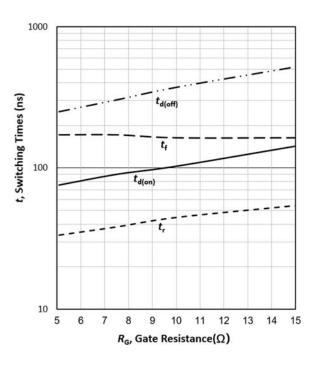


Figure 3 Switching time vs. gate resistance(Inductive load,  $T_{vj}$ =25°C,  $V_{CE}$ =600V,  $V_{GE}$ =0/15V,  $I_C$ =75A)

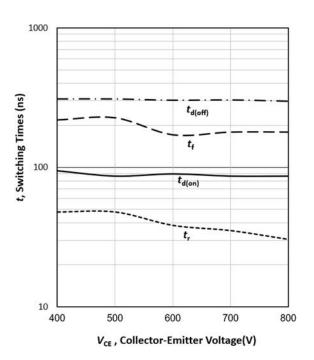


Figure 4 Switching time vs. collector-emitter voltage (Inductive load,  $T_{vj}$ =25°C,  $V_{GE}$ =0/15V,  $I_C$ =75A,  $R_G$ =7.5  $\Omega$ )



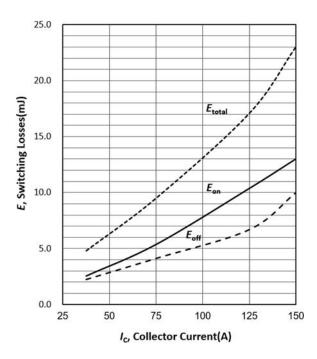


Figure 5 Switching loss vs. collector current

(Inductive load,  $T_{vj}$ =25°C,  $V_{CE}$ =600V,  $V_{GE}$ =0/15V,  $R_{G}$ =7.5  $\Omega$ )

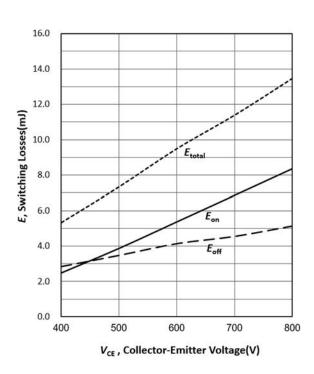


Figure 7 Switching loss vs. collector-emitter voltage

(Inductive load,  $T_{vj}$ =25°C,  $V_{GE}$ =0/15V,  $I_C$ =75A,  $R_G$ =7.5  $\Omega$ )

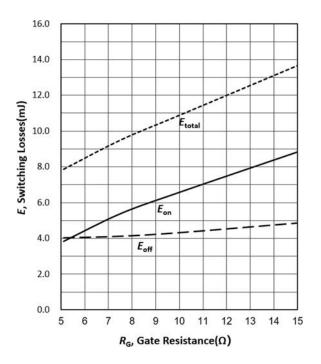


Figure 6 Switching loss vs. gate resistance (Inductive load,  $T_{vj}$ =25°C,  $V_{CE}$ =600V,  $V_{GE}$ =0/15V,  $I_{C}$ =75A)

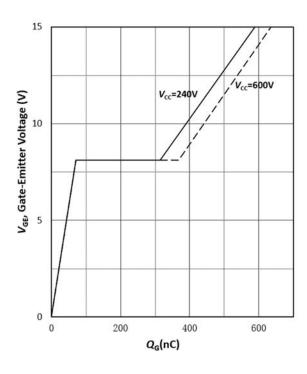
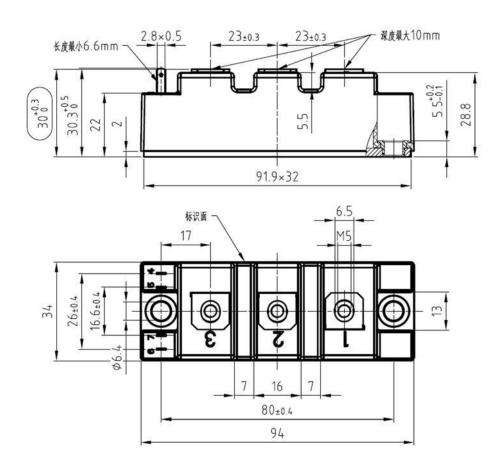


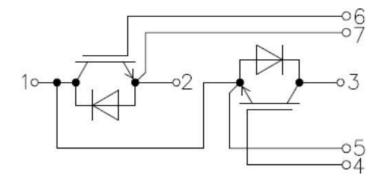
Figure 8 Gate charge characteristics



## Package outlines (Unit: mm)



## Circuit diagram headline





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